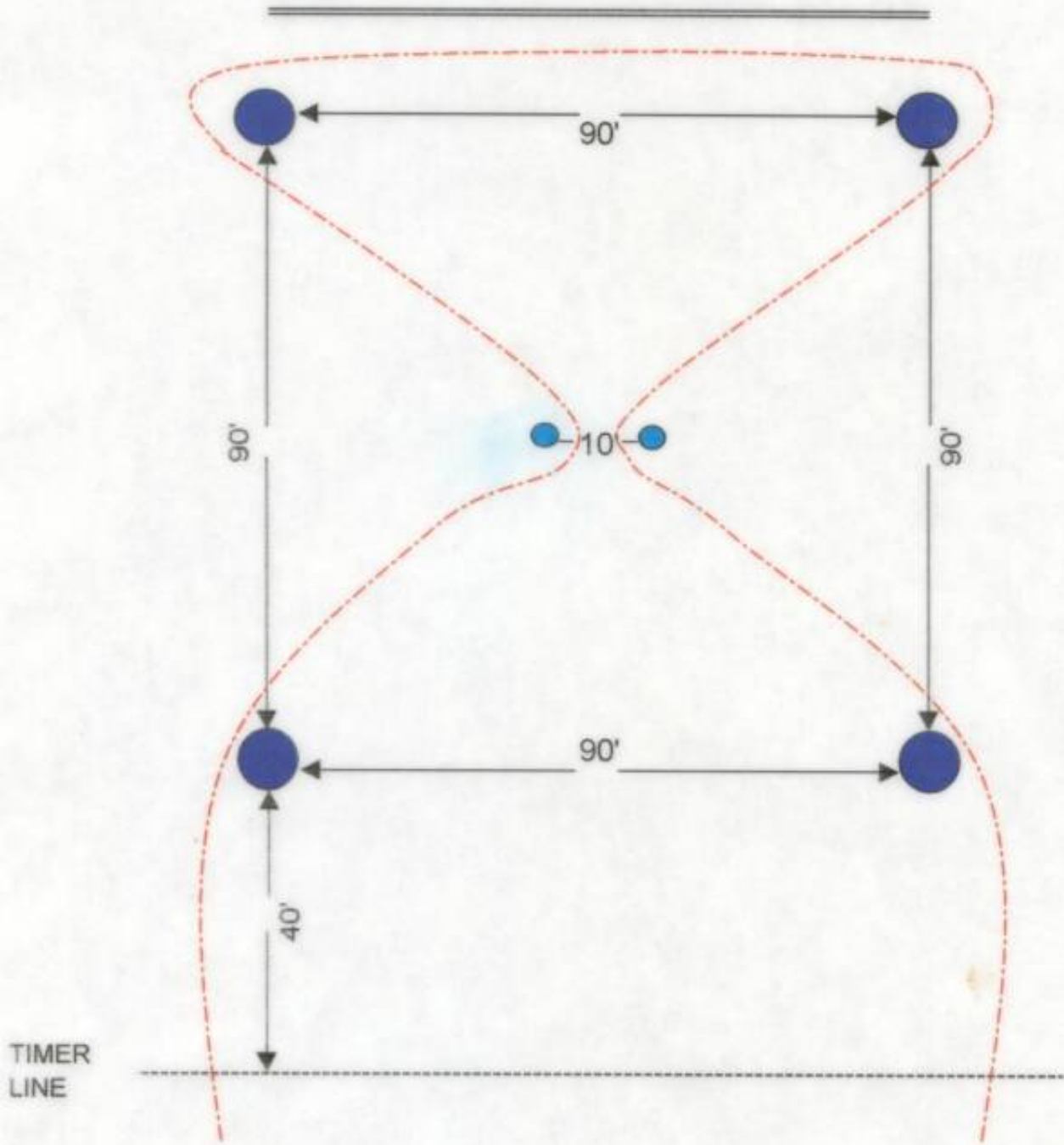


HOURGLASS



Left or right hand pattern may be used. Four large barrels and two small barrels are to be used.